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Diş sayısı ve hatveye göre hesabı yapılmış bölüm dairesi çapı								
do								
TABLO -7								
diş sayısı Z	hatve t							
	30	31,75	38,1	44,45	50,8	57,15	63,5	76,2
7	69,14	73,18	87,81	102,45	117,08	131,72	146,36	175,63
8	78,39	82,97	99,56	116,15	132,75	149,34	165,93	199,12
9	87,71	92,83	111,39	129,96	148,52	167,09	185,66	222,79
10	97,08	102,75	123,30	143,85	164,39	184,94	205,49	246,59
11	106,48	112,69	135,23	157,77	180,31	202,85	225,39	270,46
12	115,91	122,67	147,21	171,74	196,28	220,81	245,35	294,41
13	125,36	132,67	159,21	185,74	212,81	238,81	265,34	318,41
14	134,82	142,69	171,22	199,76	228,30	256,83	285,37	342,44
15	144,29	152,71	183,25	213,79	244,33	274,87	305,42	366,50
16	153,77	162,74	195,29	227,84	260,39	292,94	325,49	390,59
17	163,27	172,79	207,35	241,91	276,46	311,02	345,58	414,70
18	172,76	182,84	219,41	255,98	292,55	329,12	365,68	438,82
19	182,27	192,90	231,48	270,06	308,64	347,22	385,79	462,95
20	191,78	202,96	243,55	284,15	324,74	365,33	405,92	487,11
21	201,29	213,03	255,63	298,24	340,84	383,45	426,05	511,26
22	210,80	223,10	267,72	312,34	356,96	401,58	446,20	535,44
23	220,32	233,17	279,81	326,44	373,08	419,71	466,34	559,61
24	229,84	243,25	291,90	340,55	389,19	437,84	486,49	583,79
25	239,36	253,32	303,99	354,65	405,32	455,98	506,65	607,98
26	248,89	263,40	316,09	368,77	421,45	474,13	526,81	632,17
27	258,41	273,49	328,19	382,88	437,58	492,28	546,98	656,37
28	267,94	283,57	340,29	397,00	453,72	510,43	567,14	680,57
29	277,47	293,66	352,39	411,12	469,85	528,59	587,32	704,78
30	287,00	303,75	364,50	425,24	485,99	546,74	607,49	728,99
31	296,54	313,83	376,60	439,37	502,13	564,90	627,67	753,20
32	306,07	323,92	388,71	453,49	518,28	583,06	647,85	777,42
33	315,60	334,01	400,82	467,62	534,42	601,22	668,03	801,63
34	325,14	344,11	412,93	481,75	550,57	619,39	688,21	825,86
35	334,67	354,20	425,04	495,88	566,72	637,55	708,39	850,07
36	344,21	364,29	437,15	510,01	582,86	655,72	728,58	874,30
37	353,75	374,38	449,26	524,14	599,01	673,89	748,77	898,52
38	363,29	384,48	461,38	538,27	615,17	692,06	768,96	922,75
39	372,83	394,57	473,49	552,40	631,32	710,23	789,15	946,98
40	382,37	404,67	485,60	566,54	647,47	728,41	809,34	971,21
41	391,91	414,77	497,72	580,67	663,63	746,58	829,53	995,44
42	401,45	424,86	509,84	594,81	679,78	764,75	849,73	1019,67
43	410,99	434,96	521,95	608,94	695,93	782,93	869,92	1043,90
44	420,53	445,06	534,07	623,08	712,09	801,11	890,12	1068,14
45	430,07	455,16	546,19	637,22	728,25	819,28	910,31	1092,37

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